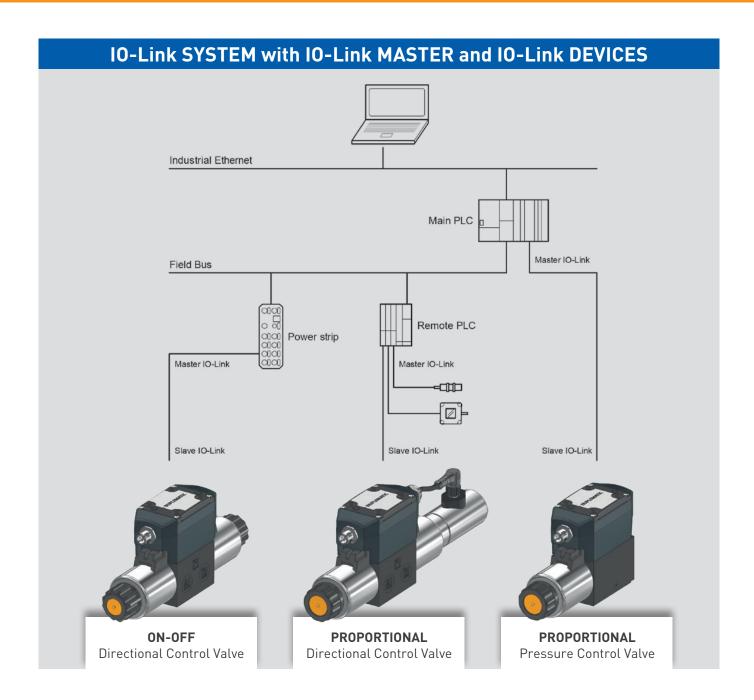




IO-Link AND HYDRAULICS: ON-OF



THE PERFECT SOLUTION for INDUSTRY 4.0 and INTERNET of THINGS

IO-Link solutions enable to integrate either **ON-OFF** or **PROPORTIONAL** hydraulic valves into digital communication systems, with reduced engineering effort and minimum hardware requirements.

Standard cables and 5-pin M12 connectors, already in use for actuators and sensors, enable simple and cost-efficient connection of hydraulic valves in the field.

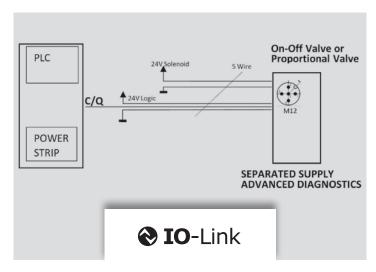
Data availability for predictive maintenance, as well as quick and easy device replacement are also advantages of IO-Link solutions, which are particularly suitable for cost-competitive applications.

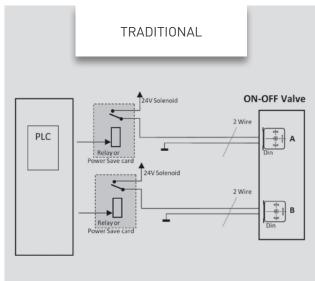
IO-Link solutions foster OEM systems into Industry 4.0 and Internet of Things.

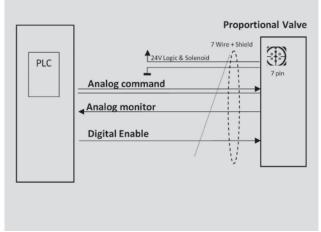
F AND PROPORTIONAL SOLUTIONS

EASY INTEGRATION and DIAGNOSTIC FUNCTION

- IO-Link should not be considered as a new fieldbus for communications, but as an efficient transmission system that can directly connect the digital output of the PLC to the hydraulic valve
- IO-Link is a point to point connection between the main or the remote PLC or the IO power strip and any type of hydraulic valve
- The IO-Link wire connection can be a simple unshielded cable
- IO-Link allows the use of different supplies for logic and power
- IO-Link is a full digital connection







The traditional solution requires different wiring for each type of valve. In case of ON-OFF valves, a power PLC output or a relay must be used. The traditional connection doesn't allow the exchange of diagnostic information with the PLC or the change of the valve's setup parameters.

IO-Link solutions, on the other hand, use the 5-pin M12 connection for each type of valve, replacing the traditional 7 or 12 pin wiring of PROPORTIONAL valves.

IO-Link valves enable diagnostics and setting adjustments, as required by Industry 4.0.

10-Link connection 5-pin M12 A (IEC 61076-2-101)



Pin	Values		Function
. 2	2L+ 1	2 ÷ 30 V	Supply of the power stage
- 5	2L- 0	V (GND)	internal galvanic isolation from PIN 3
- 1	1L+ +	24 V DC	IO Link voltage gunnly
- 3	1L- (OV GND	IO-Link voltage supply
- 4	C/Q		IO-Link Communication
	5 - 1	2 2L+ 1 - 5 2L- 0 - 1 1L+ + - 3 1L- (2 2L+ 12÷30 V 5 2L- 0V (GND) 1 1L+ +24 V DC 3 1L- 0V GND

IO-Link PRODUCT RANGE

IO-Link communication allows the main PLC to access a full set of diagnostic capabilities. These are some examples of Duplomatic's product range with IO-Link connection:



DS3GLON-OFF Directional Control Valves

- Direct operated, with digital integrated electronics and mounting interface in compliance with ISO 4401-03 standards
- IO-Link communication
- Different options are available: soft-shifting, fast-shifting, power-saving; as well as zinc-nickel coating that ensures a salt spray resistance up to 600 hours



DSE3JLProportional Directional Control Valves

- Direct operated, with digital integrated electronics and LVDT position transducer. Mounting interface in compliance with ISO 4401-03 standards
- IO-Link communication
- They control positioning and speed of hydraulic actuators
- Easy to install



PDE3GL Proportional Pressure Control Valves

- Direct operated, with digital integrated electronics and mounting interface in compliance with ISO 4401 standards
- IO-Link communication
- Suitable to pilot two-stage valves, for pressure control in hydraulic circuits
- Available in five pressure control ranges, up to 350 bar

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